



SIMU Srl - divisione ATIUR

Tel. 011.3000.455










Fax 011.3000.430

www.atiur.it



Spare parts for EDM

BROTHER

Atiur code	Original Code	Picture	Description	Machine model
POWER FEED CONTACT				
B001	632276000		Power feed contact upper & lower 14 x 14 x 9 mmT	HS-300.350
B002	632904000		Power feed contact upper & lower 4 x 10 x 19 mmT	HS-3100.3600
DIES AND GUIDE PARTS				
B100	630745000		Wire guide diamond lower D=0.205 mm	HS-100
	630769000		Wire guide diamond lower D=0.255 mm	
	630787000		Wire guide diamond lower D=0.305 mm	
B101	632267020		Wire guide diamond upper & lower D=0.205 mm	HS-300.350.500
	632267025		Wire guide diamond upper & lower D=0.255 mm	
	632267030		Wire guide diamond upper & lower D=0.305 mm	
B102	632989000		Wire guide diamond upper D=0.205 mm	HS-3100.3600.50A AWT type
	632990000		Wire guide diamond upper D=0.255 mm	
	632991000		Wire guide diamond upper D=0.305 mm	
B103	632992000		Wire guide diamond lower D=0.205 mm	HS-3100.3600.50A AWT type
	632993000		Wire guide diamond lower D=0.255 mm	
	632994000		Wire guide diamond lower D=0.305 mm	
B104	632986000		STD guide upper & lower D=0.205 mm	HS-3100.3600.50A Manual type
	632987000		STD guide upper & lower D=0.255 mm	
	632988000		STD guide upper & lower D=0.305 mm	
B105	659377001 632903000		Sub die A for upper D=0.50 mm	HS-3100.3600.50A
B106	634038001		Separator D D=0.50 mm	HS-3100.3600



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CONNECTED AND WEAR PARTS				
B201	630877000		Water nozzle-100 upper & lower D=4.0 mm	HS-300
B201-1			Nozzle holder for B201 36 x 19 mmT	36 x HS-3100.3600.50A
B202	632902000		Water nozzle-1506 Upper 42 x 42 x 23.5 mmT	HS-3100.3600.50A
B202-1			Screw upper for B202 with AWT option	HS-3100.3600
B203	632930000		Water nozzle-AT1506 OD37.5 x ID=4.0 x 29mmL Lower with AWT option	HS-3100.3600
B204	632920000		Water nozzle-STD1506 ID4.0 x 28.5 mm Lower with manual	OD38 x HS-50A.HS-3100.HS3600
B205	659398001		Water nozzle-AT1506 D=4.0 mm Lower with AWT option	HS-50A
B301	632284000		Isolator plate lower	HS-300
B401	632269000		Guide pully plastic material D=23 mm	HS-300
B401C	632269000		Guide pully ceramic material D=23 mm	HS-300
B401-1	632269000		Guide pully plastic material D=30 mm	HS-300
B402	533532001		Bearing for B401 & B401C SSLF-1260ZZ	HS-300
	659089-001		Same as B102	
	659090-001		Same as B102	
	659342-001		Same as B102	