



SIMU Srl - divisione ATIUR

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www.atiur.it



Spare parts for EDM
MAKINO

Atiur code	Original Code	Picture	Description	Machine model
POWER FEED CONTACT				
A001	1EC80A715		Power feed contact upper & lower 9.5 x 9.5 x 4.0 mm	EC-3025.3040.7050
A001G	1EC80A715		Power feed contact - long life type A001	EC-3025.3040.7050
A002	Z248W0/100100		Power feed contact upper & lower 4 x 10 x 19 mm	EC-3025.3040.7050 EE series
A003			Power feed contact 9 x 6 x 24 mm	TW.FW.
A004	Z248W0/200200		Power feed contact upper 4 x 8 x 19 mm	EU64.U32K.U53K
A004-1	Z248W0/200300		Power feed contact upper (A006=lower) 4 x 8 x 19 mm (R=3)	New type series
A005	Z248W0/200100		Power feed contact upper & lower 4 x 10 x 19 mm	U series
A006	Z248W0/200400		Power feed contact lower (A004-1=upper) 8.3 x 16 x 22 mm (Center-hole=4.3 mm L/R-hole=3.3 mm)	U32i type
CONNECTED AND WEAR PARTS				
A201	6EC80A418		Nozzle guard (1) upper & lower (=6EC80A417) L=4 mm type-0	EE.EH.EC.U.EU series
A202	6EC130A402		Nozzle guard (2) upper & lower L=12 mm type-8	EE.EH.EC.U.EU series
A203	4EC130A701=1		Dielectric fluid upper & lower D=8 mm type-8	EE.EH.EC.U.EU series
A204	4EC80A708=1		Dielectric fluid upper & lower D=8 mm type-0	EE.EH.EC.U.EU series
A205/5	15E80C401		Laminar nozzle upper & lower D=5 mm	EE.EH.EC.U.EU series
A205/7	15E130C401=1		Laminar nozzle upper & lower D=7 mm	EE.EH.EC.U.EU series
A206	6EC80A419		Plastic ring=Rock nut upper & lower for A201.A202.A205 OD50 x ID40 x 4 mmT	EE.EH.EC.U.EU series
	6EC80A417		Refer to 6EC80A418 (A201)	
	6EC130A401		Refer to 6EC130A402 (A202)	



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




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CONNECTED AND WEAR PARTS				
A401	6EC100A747		Urethane roller upper for shaft 1 D=33.5 X 11.5 mmT	U series. EC32.64.EU64.SP43
A402	1EC100B703		Felt pad for B-axis 32 x 9 x 5 mmT	U series. EC32.64.EU64.SP43
A403	6EC100A761		Felt pad for H-axis 15 x 6 x 2 mmT	U series. EC32.64.EU64.SP43
A404	6EC220B714=1		Felt pad for both side wire guide unit upprer 1 16 x 3 x 2 mmT	U series.EU64.SP43
A405	6EC220B716=1		Felt pad for wire guide unit upprer 2 17 x 4 x 2 mmT	U series.EU64.SP43