



SIMU Srl - divisione ATIUR

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Spare parts for EDM
SEIBU

Atiur code	Original Code	Picture	Description	Machine model
POWER FEED CONTACT				
S021	5417819		Power feed contact upper & lower - OD20 x ID6 x 10 mm	EWP300A - EW-B.E series EW-25. 300. 400. 600. 1000 (E-series)
S022	4456239 4435332		Power feed contact with brass bush upper & lower OD20 x ID12 x 28 mm (ID=1.5 mm)	EW-300. 400. 450. 600. 700. 1000 (F.F1.F2.F3.F4.K.K1) EW-400. 600 with H.S head / APC3A-series
S022-1	4456239 4435332		Power feed contact with brass bush / special OD12 x 28 mm (ID=1.0 mm)	EW-300. 400. 600. 1000 (E-series) with H.S head Manual / AWF
S023	4469013		Power feed contact upper & lower 7 x 20 x 20 mm	EW-A5. A5S. A7S-series AWF
S023G			Power feed contact long life	
S024	4463719		Power feed contact upper & lower 7 x 15 x 20 mm	600K2. 700K2. 1000K2-series 30SK. 450SK-series Manual / AWF
S024G			Power feed contact long life	
DIES AND GUIDE PARTS				
S111	4451771 4440400-7		Guide upper & lower D=0.21 mm	EW-F.K.K1.K2 Manual.AWF
	4451771 4440400-8		Guide upper & lower D=0.26 mm	
	4451771 440400-9		Guide upper & lower D=0.31 mm	
S113	4433681-4		Guide upper & lower D=0.21 mm	EW-B.E / EWP-300A2 Manual
	4433681-5		Guide upper & lower D=0.26 mm	
	4433681-6		Guide upper & lower D=0.31 mm	
S114	3438115		UD die upper & lower D=0.21 mm	EW-A5S.A7S.C5S3.M500S.M700S AWF
	3438115		UD die upper & lower D=0.26 mm	
	3438115		UD die upper & lower D=0.31 mm	
S115	4461551		LD die upper & lower	EW-A5S.A7S.C5S3 AWF
S116/21	4458910		LLD sub-dies upper & lower D=0.21 mm	EW-A5S.A7S.C5S3 / M-series AWF
CONNECTED AND WEAR PARTS				
Se211/3			Water nozzle upper & lower D=3 mm	EW-F3.E series AWF
			Water nozzle upper & lower D=4 mm	
			Water nozzle upper & lower D=5 mm	
	5427089		Water nozzle upper & lower D=6 mm -- Standard type	
Se211-2			Nozzle stoper for SE212/SE213	



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















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CONNECTED AND WEAR PARTS				
Se212	5428160		Water nozzle upper D=3 or 4 mm	EW-K. K1 .K2. K3 series AWF-2B
	5428160		Water nozzle upper D=5 or 6 mm	
Se213/3			Water nozzle upper & lower D=3 or 4 mm	EW-K. K1. K2 series Manual type
Se215/4	5428161		Water nozzle lower D=3 or 4 mm	EW-K. K1. K2. K3 series Manual / AWF-2B
	5428161		Water nozzle lower D=5 or 6 mm	
Se216/3			Water nozzle upper & lower - D=3 mm	EW-B. E. P300
	5424011		Water nozzle upper & lower - D=6 mm	
Se217			Water nozzle lower D=3 or 4 mm (D=23 x 14 mmT)	EW-E. F series
Se218	4465970		Water nozzle upper D=4 mm	EW-A5. A5S. A7S AWF
Se219	4465971		Water nozzle lower D=4 mm	EW-A5. A5S. A7S AWF
Se220	4469440		Water nozzle upper D=3 mm or 4 mm OD=37.5 x 24.5 mmT	EW-A5S3.C5S series AWF
Se220-1			Water nozzle upper D=3 mm or 4 mm OD=37.5 x 23 mmT	M500S.M700S.M750S.M550S.M350S series
Se221	4204528		Water nozzle lower D=3 mm or 4 mm OD=37.5 x 23 mmT with tapered-end	EW-A5S3.C5S series M700S.M500S M750S. M550S.M350S series AWF
Se301			Creamic upper insulation board for Z-axle L=80 x 140 x 20 mmT / Hole distance=40 mm	EW-A5S M350S.M500S. M750S series
Se301-1			Creamic upper insulation board for Z-axle L=80 x 140 x 20 mmT / Hole distance=40 mm	EW-A5S M350S.M500S. M750S series
Se302			Ceramic upper insulation board for Z-axle L=88 x 165 x 25 mmT	EW-A7S series
Se303	4208518	Replaced by Se303C	Upper insulation board for Z-axle (Material non-ceramic) L=80 x 140 x 20 mmT / Hole distance=48 mm Replaced by Se303-1 ceramic type	M series-2004
Se303C			Ceramic upper insulation board for Z-axle L=80 x 140 x 20 mm / Hole distance=48 mm Replaced by Se303 type	M series-2004
S314	4440143		Feed roller ceramic OD80 x ID42 x 20 mmT	EW-K2. K3. A5S. A7S. C5S
S315	4466186		Brake pulley upper - OD160 mm	EW-F3. K. K1. K2. C5S



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CONNECTED AND WEAR PARTS				
S315-1			Brake pulley upper - D160 mm	EW-A5S M350S. M500S. M750S
S316	5427989		Capstain roller OD35 x ID22 x 17.5 mmT	EW-K1. 400K (AWF-2B)
S317	5427844		Pinch roller OD50 x ID10 x 17.5 mmT	EW-K1.400K (AWF-2B)
Se318			Ceramic guide pulley upper OD33 x ID17 x 17 mm	EW-F.K series
Se319-Set			Ceramic roller lower assembly with stainless bearing D33/13 x 10 mmT	EW-F.K series
Se319			Ceramic roller lower OD33 x ID17 x 10 mmT	EW-F.K series
Se319-B			Stainless bearing for Se319	EW-F.K series
Se320			Ceramic capstain roller lower assembly OD50 x ID16 x 20 mm (Assembly=32 mm)	EW-F.K series
Se321			Ceramic pinch roller lower assembly OD50 x ID28 x 20 mm (Assembly=32 mm)	EW-F.K series
Se801			Dies block assembly upper L=70 x 40 x 34 mm	EW-F. K. K1 series
Se801-set			Dies block assembly upper L=70 x 40 x 34 mm	
Se801-1			Flushing cover upper & lower for Se801 & Se802 D33.5 x 19.5 mmT	EW-F. K. K1 series
Se801-2			Nozzle spring D18 x 25 mm	EW-F.K series
Se802			Electric brush holder lower only L =40 X 54 X 34 mm	EW-F. K. K1 series
Se802-set			Electric brush holder assembly lower L =40 X 54 X 34 mm	EW-F. K. K1 series
Se802-2			Flushing cover upper & lower for Se801 & Se802 D33.5 x 19.5 mmT (same as Se802-1)	EW-F. K. K1 series
Se806			Electric brush holder upper L=63 x 25 x 22 mm	M500S-200401 old series



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




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CONNECTED AND WEAR PARTS				
Se806-1			Electric brush holder upper L=63 x 25 x 22 mm (with M4-Tap)	M series-new series
Se808			Electric brush holder lower L=56 x 26 x 30 mm	EW-A5S series
Se809			Electric brush holder lower L=65 x 26 x 30 mm	M500S. M750S series
Se810	4468314		Sub roller with groove OD43 x ID22 x 12 mmT	EW-A5S.M500S. M5S2
			Micro Filter cartridge 5 micron D=60 x 250 mmL	
Z041			Flow meter	
	4439286		Cutter	
	4439287		Cutter counter	